



CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

British Steel Limited
Brigg Road, Scunthorpe
North Lincolnshire
United Kingdom

has been approved by Lloyd's Register Quality Assurance
to the following Quality Management System Standards:

ISO 9001:2015

The Quality Management System is applicable to:

Basic oxygen steelmaking, continuously cast semi-finished slab, bloom and billet. Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, mast sections, special sections, bulb flats and profiles, radiused corner wide flats, joists, channels, angles & split tees. Sections servicing, shotblasting and painting. Rolling of heavy track rails and flash butt welding of rails. Manufacture of rolled steel rod in coil form. Supply of coke oven & blast furnace by-products. The management of wharf based loading and unloading of bulk carriers, material movement and distribution service. Provision of mechanical testing services. Design of Rolling mill rolls and guides. Shotblasting and painting of steel products.

Certification covered by accreditation demonstrates that compliance with the requirements of BS EN ISO 9001 has been independently assessed. This does not imply compliance with ISO 17025 or that UKAS laboratory accreditation is held.

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

Approval
Certificate No: LRQ 0860859

Original Approval: 11 March 1987

Current Certificate: 01 April 2017

Certificate Expiry: 31 March 2020



Issued by: Lloyd's Register Quality Assurance Limited



001



CERTIFICATE SCHEDULE

British Steel Limited Brigg Road, Scunthorpe North Lincolnshire United Kingdom

Head Office

Brigg Road,
Scunthorpe, North Lincolnshire
United Kingdom

Activities

Head Office

Locations

Brigg Road,
Scunthorpe, North Lincolnshire
United Kingdom

Basic oxygen steelmaking, continuously cast semi-finished slab, bloom and billet. Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, radiused corner wide flats, joists, channels, angles & split tees. Rolling of heavy track rails and flash butt welding of rails. Manufacture of rolled steel rod in coil form. Supply of coke oven & blast furnace by-products. Provision of mechanical testing services. Design of Rolling mill rolls and guides. Shotblasting and painting of steel products.





CERTIFICATE SCHEDULE

British Steel Limited Brigg Road, Scunthorpe North Lincolnshire United Kingdom

Locations

Activities

LRQ0860859/A

Scunthorpe Rail and Section Mill,
Area 3 Brigg Road
Scunthorpe, North Lincolnshire
United Kingdom

Finished processing of heavy track rails, strings of flash butt welded rails and conductor rails. Management of manufacture of light rails, heat treated rails, special rails for turnout applications, grooved rails, coated rails, bridge and crane rails, steel sleepers, sleeper plates, fish plates and base plates. The management of associated design and development projects. Project management and consultancy services relating to provision of railway technology research and development associated with track systems and componentry, vehicle-track interaction and management systems. Shotblasting and painting of steel products.

LRQ0860859/B

PO Box 1,
Skinningrove, Saltburn-by-the-Sea
United Kingdom

Manufacture by hot rolling of special sections and profiles, bulb flats and structural angles. Profile burning of rolled sections and the management of profiles outside the range of Skinningrove mill. Precision machining of rolling equipment for hot and cold steel rolling mills and components for general engineering applications

LRQ0860859/C

Whessoe Road,
Darlington, Co. Durham
United Kingdom

Straightening, cutting to length, profile burning and shot blasting to support Skinningrove mill





CERTIFICATE SCHEDULE

British Steel Limited Brigg Road, Scunthorpe North Lincolnshire United Kingdom

Locations

Activities

LRQ0860859/E

Steel Service and Metal Centres
Lackenby Works
Middlesbrough
Teesside
United Kingdom

Stockholding and processing of a range of steels and steel products.

Immingham Docks,
Immingham, North East Lincolnshire
United Kingdom

The management of wharf based loading and unloading of bulk carriers, material movement and distribution service.

Teesside Beam Mill, Teesside
United Kingdom

Manufacture of hot rolled sections.

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