

# THINK BEFORE YOU TIP

**You must not**

- Tip if the vehicle is unstable or leaning
- Be out of the cab while raising and tipping the body
- Tip within 15 metres radius of other vehicles or pedestrians
- Tip in strong cross wind
- 'Jerk' the vehicle in order to release a 'hung up' load. Instead lower the body and seek assistance
- Go under a raised body without first using a designed prop
- Race the engine while raising the body
- Override the safety devices
- Attempt to leave the cab if the vehicle starts to fall over sideways
- Attempt to clean residue from the tailgate by hand
- Leave the cab until the tipper body has fully lowered onto the vehicle chassis

**You must consider**

- That the responsibility for a safe tipping operation rests with the driver
- Moving forward in a controlled way no more than half the trailer length with the body raised in order to release material chocked at the tailgate

**You must always**

- Complete a daily vehicle pre-start checklist including correct tyre pressures
- Take two minutes to assess all the conditions and ALL possible risks BEFORE starting to tip
- Make sure that the tipping vehicle is in a straight line on firm level ground with all wheels in contact prior to tipping
- Wear all necessary PPE (safety boots, hard hat including chin strap, eye protection, safety gloves and high visibility clothing)
- Make sure the park brake is on before exiting the cab
- Proceed to tip only when safe to do so
- Remain in the cab during raising and lowering the body
- Wear your seat belt whilst in the cab with the tipper body raised
- Lower the tipping body fully, secure the body and tailgate prior to moving the vehicle
- Sheet the load when in transit unless given permission to do otherwise
- Report all incidents, hazards and near misses immediately

# INDUCTION RECORD

Driver's name (block letters)

Company

Induction date

Induction number

Driver's signature

## Emergency telephone numbers

Scunthorpe and Skinningrove	3333
Teesside	2222
IBT	0

# SAFE TIPPING INSTRUCTIONS

## Your safety...

is our number one priority

## Think...

before you tip

## I will...

- Always take two minutes to check all conditions before tipping
- Remain in the cab during raising and lowering of the body
- Comply with the site rules set out in my site induction
- Report all hazards, near misses and incidents
- Be responsible for a safe tip



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INSTRUCTIONS**

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