THINK BEFORE YOU TIP

You must
not

• Tip if the vehicle is unstable or leaning
• Be out of the cab while raising and tipping the body
• Tip within 15 metres radius of other vehicles or pedestrians
• Tip in strong cross wind
• ‘Jerk’ the vehicle in order to release a ‘hung up’ load. Instead lower the body and seek assistance
• Go under a raised body without first using a designed prop
• Race the engine while raising the body
• Override the safety devices
• Attempt to leave the cab if the vehicle starts to fall over sideways
• Attempt to clean residue from the tailgate by hand
• Leave the cab until the tipper body has fully lowered onto the vehicle chassis

You must always

• Complete a daily vehicle pre-start checklist including correct tyre pressures
• Take two minutes to assess all the conditions and ALL possible risks BEFORE starting to tip
• Make sure that the tipping vehicle is in a straight line on firm level ground with all wheels in contact prior to tipping
• Wear all necessary PPE (safety boots, hard hat including chin strap, eye protection, safety gloves and high visibility clothing)
• Make sure the park brake is on before exiting the cab
• Proceed to tip only when safe to do so
• Remain in the cab during raising and lowering the body
• Wear your seat belt whilst in the cab with the tipper body raised
• Lower the tipping body fully, secure the body and tailgate prior to moving the vehicle
• Sheet the load when in transit unless given permission to do otherwise
• Report all incidents, hazards and near misses immediately

You must consider

• That the responsibility for a safe tipping operation rests with the driver
• Moving forward in a controlled way no more than half the trailer length with the body raised in order to release material chocked at the tailgate

INDUCTION RECORD

Driver’s name (block letters)

Company

Induction date

Induction number

Driver’s signature

Emergency telephone numbers

Scunthorpe and Skinningrove 3333
Teesside 2222
IBT 0

BUILDING STRONGER FUTURES
SAFE TIPPING INSTRUCTIONS

Your safety... is our number one priority

Think... before you tip

I will...

☐ Always take two minutes to check all conditions before tipping

☐ Remain in the cab during raising and lowering of the body

☐ Comply with the site rules set out in my site induction

☐ Report all hazards, near misses and incidents

☐ Be responsible for a safe tip

BRITISH STEEL

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The contents of this card and safe operations are endorsed by Norbit Dentressangle, Hargreaves, JJ Ward & Scangrit.