



Declaration of Performance
The Construction Products (Amendment etc.) (EU Exit)
Regulations 2020 No 1359

Unique identification code of the product-type:
 No. BS Section S275ML

Section S275ML / 1.8819 according EN 10025-4

Intended use:
 To be used in Metal Structures and Composite Metal and
 Concrete Structures

Manufacturer:
British Steel Limited
PO Box 1, Brigg Road
Scunthorpe, DN16 1BP

Tel: +44 (0)1724 404040

Website : www.britishsteel.co.uk

System of assessment and verification of constancy of
 performance of the product:
System 2+

Factory Production Control Assessment body No. 0038 performed the initial
 inspection of the manufacturing plant and of factory production control and the
 continuous surveillance, assessment, and evaluation of factory production
 control and issued the certificate of conformity of the factory production control.

The performance of the product identified in the Declared Performance is in
 conformity with the set of declared performance/s.
 This declaration of performance is issued, in accordance with: Regulation (EU
 Exit) Regulations 2020 No 1359, under the sole responsibility of the
 manufacturer identified above.

Certificate No. 0038/CPR/LRQ0860859/1

Signed for and on behalf of the manufacturer by:

Richard Holcroft
 COO, British Steel Limited

1st July, 2021
 Date

Essential characteristic	Declared Performance			Harmonised Standard	
Tolerances on dimensions and shape	I & H Sections		EN 10034	EN10025-1 2004	
	Equal Flange Tee		EN 10055		
Yield strength (transverse)	Equal Angle		EN 10056-2		
	Unequal Angle		EN10056-2		
	Tapered Flange I		EN 10024		
	Bulb Flats		EN 10067		
	Channels		EN 10279		
	Nominal thickness (mm)		Values Min (MPa)		
	>	<=			
	-	16	275		
16	40	265			
40	63	255			
63	80	245			
80	100	245			
100	120	240			
Tensile strength (transverse)	Nominal thickness (mm)		Values (MPa)		
	>	<=	min	max	
	5	40	370	530	
	40	63	360	520	
	63	120	350	510	
Elongation (transverse)	Nominal thickness (mm)		Values min (% 5.65√s ₀)		
	>	<=			
	5	120	24		
Impact strength (longitudinal)			27J at - 50°C		
Weldability CEV	Nominal thickness (mm)		Values max (%)		
	>	<=			
	-	16	0.34		
	16	40	0.34		
	40	63	0.35		
	63	120	0.38		
Durability	Nominal thickness (mm)		Values min (%)	Values max (%)	
	-	120		Mn: 1.50 Cr: 0.30 Cu: 0.55 C: 0.13 Si: 0.50 P: 0.025 S: 0.020 Nb: 0.050 V: 0.08 Ti: 0.05 Ni: 0.30 Mo: 0.10 N: 0.015	



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Scunthorpe, UK

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Harmonised Standard :
 EN 10025-1 – 2004

Section S275ML / 1.8819

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Elongation :
 Tensile Strength :
 Yield Strength : EN 10025-4
 Impact Strength :
 Weldability :
 Durability :

Dangerous Substances : No Performance Determined

UK Conformity Assessment Body
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