



**Declaration of Performance**  
(according to regulation EU No 305/2011)

Unique identification code of the product-type:  
No. BS Section S460M

**Section S460M / 1.8827 according EN 10025-4**

Intended use:  
To be used in Metal Structures and Composite Metal and  
Concrete Structures

Manufacturer:  
**British Steel Limited**  
PO Box 1, Brigg Road  
Scunthorpe, DN16 1BP

Tel: +44 (0)1724 404040

Website : [www.britishsteel.co.uk](http://www.britishsteel.co.uk)

System of assessment and verification of constancy of  
performance of the product:  
**System 2+**

Factory Production Control Notified Body No. 2814 performed the initial  
inspection of the manufacturing plant and of factory production control and the  
continuous surveillance, assessment, and evaluation of factory production  
control and issued the certificate of conformity of the factory production control.

The performance of the product identified in the Declared Performance is in  
conformity with the set of declared performance/s.

This declaration of performance is issued, in accordance with:  
Regulation EU No 305/2011 under the sole responsibility of the  
manufacturer identified above.

**Certificate No. 2814/CPR/LRQ0860859/1**

Signed for and on behalf of the manufacturer by:

Richard Holcroft  
COO, British Steel Limited

**1<sup>st</sup> July, 2021**  
Date

Essential characteristic	Declared Performance			Harmonised Standard	
Tolerances on dimensions and shape	I & H Sections		EN 10034	EN10025-1 2004	
	Equal Flange Tee		EN 10055		
Yield strength (transverse)	Equal Angle		EN 10056-2		
	Unequal Angle		EN10056-2		
	Tapered Flange I		EN 10024		
	Bulb Flats		EN 10067		
	Channels		EN 10279		
	Nominal thickness (mm)		Values Min (MPa)		
	>	<=			
	-	16	460		
16	40	440			
40	63	430			
63	80	410			
80	100	400			
100	150	385			
Tensile strength (transverse)	Nominal thickness (mm)		Values (MPa)		
	>	<=	min	max	
	0	40	540	720	
	40	63	530	710	
	63	80	510	690	
	80	100	500	680	
	100	150	490	660	
	Elongation (transverse)	Nominal thickness (mm)		Values min (% 5.65 $\sqrt{s_0}$ )	
>		<=			
0		150	17		
Impact strength (longitudinal)	40J at - 20°C				
Weldability CEV	Nominal thickness (mm)		Values max (%)		
	>	<=			
	-	16	0.45		
	16	40	0.46		
	40	63	0.47		
	63	120	0.48		
Durability	Nominal thickness (mm)		Values min (%)	Values max (%)	
	-	120		Mn: 1.70 Cr: 0.30 Cu: 0.55 C: 0.16 Si: 0.60 P: 0.030 S: 0.025 Nb: 0.050 V: 0.12 Ti: 0.05 Ni: 0.80 Mo: 0.20 N: 0.025	



**2814**

Manufacturer:  
**British Steel Limited**  
PO Box 1, Brigg Road  
Scunthorpe, UK

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Unique identification code of the product-type:

**BS Section S460M**

Harmonised Standard :  
EN 10025-1 – 2004

**Section S460M / 1.8827**

Intended use:  
To be used in Metal Structures and Composite Metal  
and Concrete Structures

Elongation :  
Tensile Strength :  
Yield Strength : EN 10025-4  
Impact Strength :  
Weldability :  
Durability :

Dangerous Substances : No Performance Determined

EU Notified Body

**Lloyd's Register Verification B.V.**  
K.P. van der Mandelelaan 41A  
Rotterdam, Netherlands  
Tel : +31 (0)10 4145088  
Email : [rotterdam@lr.org](mailto:rotterdam@lr.org)  
Website : [www.lr.org](http://www.lr.org)