

Certificate of Approval

This is to certify that the Management System of:

British Steel Limited

Brigg Road, Scunthorpe, DN16 1BP, United Kingdom

has been approved by LRQA to the following standards:

ISO 9001:2015

National Highways Sector Scheme 3B



David Derrick - Area Operations Manager UK & Ireland
Issued by: Lloyd's Register Quality Assurance Limited

Current Issue Date: 01 April 2020
Expiry Date: 31 March 2023
Certificate Number: 10260542
Contract Number: LRQ0860859

Original Approvals:
ISO 9001 – 11 March 1987
NHSS – 26 October 2018

Approval Numbers:

ISO 9001 – 0043898 | NHSS 3B

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

The scope of this approval is applicable to:

Basic oxygen steelmaking, continuously cast semi-finished slab, bloom and billet.

Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, mast sections, special sections, bulb flats and profiles, radiused corner wide flats, joists, channels, angles & split tees. Sections servicing, shotblasting and painting. Rolling of heavy track rails and flash butt welding of rails. Manufacture of rolled steel rod in coil form. Supply of coke oven & blast furnace by-products. Provision of mechanical, metallurgical and chemical testing services. Stockholding, processing, shotblasting & painting of a range of steels and steel products. Industrial research and development services for the manufacture of steel and steel products.

The Application of ISO 9001:2015 for Stocking and Distribution Activities for Structural Steel Products



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Certificate Schedule

Certificate Identity Number:

Location	Activities
<p>Brigg Road, Scunthorpe, North Lincolnshire United Kingdom</p>	<p>ISO 9001:2015 Basic oxygen steelmaking, continuously cast semi-finished slab, bloom and billet. Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, radiused corner wide flats, joists, channels, angles & split tees. Rolling of heavy track rails and flash butt welding of rails. Manufacture of rolled steel rod in coil form. Supply of coke oven & blast furnace by-products. Provision of mechanical, metallurgical and chemical testing services. Shotblasting and painting of steel products.</p>
<p>Scunthorpe Rail and Section Mill, Area 3, Brigg Road Scunthorpe, North Lincolnshire United Kingdom</p>	<p>ISO 9001:2015 Finished processing of heavy track rails, strings of flash butt welded rails and conductor rails. Management of manufacture of light rails, heat treated rails, special rails for turnout applications, grooved rails, coated rails, bridge and crane rails, steel sleepers, sleeper plates, fish plates and base plates. The management of associated design and development projects. Project management and consultancy services relating to provision of railway technology research and development associated with track systems and componentry, vehicle-track interaction and management systems. Shotblasting and painting of steel products.</p>



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Certificate Schedule

Certificate Identity Number:

Location	Activities
<p>Skinningrove Works PO Box 1, Skinningrove, Saltburn-by-the-Sea United Kingdom</p>	<p>ISO 9001:2015 Manufacture by hot rolling of special sections and profiles, bulb flats and structural angles. Profile burning of rolled sections and the management of profiles outside the range of Skinningrove mill. Precision machining of rolling equipment for hot and cold steel rolling mills and components for general engineering applications.</p>
<p>Whessoe Road, Darlington, Co. Durham United Kingdom</p>	<p>ISO 9001:2015 Straightening, cutting to length, profile burning and shot blasting to support Skinningrove mill.</p>
<p>Scunthorpe Rail and Section Mill, Areas 1 & 2, Brigg Road Scunthorpe, United Kingdom</p>	<p>ISO 9001:2015 Manufacture of hot rolled sections.</p> <p>NHSS 3B The Application of ISO 9001:2015 for Stocking and Distribution Activities for Structural Steel Products.</p>
<p>Advanced Manufacturing Park, 7a Seldon Way, Catcliffe, South Yorkshire, United Kingdom</p>	<p>ISO 9001:2015 The provision of industrial research and development services for the manufacture of steel and steel products.</p>



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Certificate Schedule

Certificate Identity Number:

Location	Activities
Teesside Beam Mill, Teesside United Kingdom	ISO 9001:2015 Manufacture of hot rolled sections. NHSS 3B The Application of ISO 9001:2015 for Stocking and Distribution Activities for Structural Steel Products.
Teesside Steel Service Centre Lackenby Works Middlesbrough Teesside United Kingdom	ISO 9001:2015 Stockholding, processing, shotblasting & painting of a range of steels and steel products. NHSS 3B The Application of ISO 9001:2015 for Stocking and Distribution Activities for Structural Steel Products.
Lisburn Service Centre Moira Road Lisburn Ireland	ISO 9001:2015 Stockholding, processing, shotblasting & painting of a range of steels and steel products. NHSS 3B The Application of ISO 9001:2015 for Stocking and Distribution Activities for Structural Steel Products.
Dublin Metal Centre Bluebell Industrial Estate Bluebell Avenue Dublin 12 Ireland	ISO 9001:2015 Stockholding & processing of a range of steels and steel products. NHSS 3B The Application of ISO 9001:2015 for Stocking and Distribution Activities for Structural Steel Products.



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