

CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

British Steel Limited
Brigg Road, Scunthorpe
North Lincolnshire
United Kingdom

has been approved by Lloyd's Register Quality Assurance to the following
Quality Management System Standards:

ISO 9001:2015
National Highway Sector Scheme No 3B –
for Stocking and Distribution Activities for Structural Steel Products
(Edition 1, July 2016)

The Quality Management System is applicable to:

Basic oxygen steelmaking, continuously cast semi-finished slab, bloom and billet.

Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, mast sections, special sections, bulb flats and profiles, radiused corner wide flats, joists, channels, angles & split tees. Sections servicing, shotblasting and painting.

Rolling of heavy track rails and flash butt welding of rails. Manufacture of rolled steel rod in coil form. Supply of coke oven & blast furnace by-products. The management of wharf based loading and unloading of bulk carriers, material movement and distribution service. Provision of mechanical, metallurgical and chemical testing services. Design of Rolling mill rolls and guides. Shotblasting and painting of steel products. Industrial research and development services for the manufacture of steel and steel products.

The Application of ISO 9001:2015 for Stocking and Distribution Activities for Structural Steel Products (Issue 1 [9001:2015], July 2016)

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

Approval
Certificate No: LRQ 0860859

Original Approval (s): ISO 9001 - 11 March 1987
NHSS 3B - 26 October 2018
Current Certificate: 26 October 2018
Certificate Expiry: 31 March 2020



David Derrick - Area Operations Manager UK & Ireland
Issued by: Lloyd's Register Quality Assurance Limited



CERTIFICATE SCHEDULE

**British Steel Limited
Brigg Road, Scunthorpe
North Lincolnshire
United Kingdom**

Head Office

Brigg Road,
Scunthorpe, North Lincolnshire
United Kingdom

Activities

ISO 9001:2015
Head Office

Locations

Brigg Road,
Scunthorpe, North Lincolnshire
United Kingdom

ISO 9001:2015
Basic oxygen steelmaking, continuously cast semi-finished slab, bloom and billet. Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, radiused corner wide flats, joists, channels, angles & split tees. Rolling of heavy track rails and flash butt welding of rails. Manufacture of rolled steel rod in coil form. Supply of coke oven & blast furnace by-products. Provision of mechanical, metallurgical and chemical testing services. Design of Rolling mill rolls and guides. Shotblasting and painting of steel products.

Page 1 of 4



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CERTIFICATE SCHEDULE

**British Steel Limited
Brigg Road, Scunthorpe
North Lincolnshire
United Kingdom**

Locations

Activities

LRQ0860859/A

Scunthorpe Rail and Section Mill,
Area 3, Brigg Road
Scunthorpe, North Lincolnshire
United Kingdom

ISO 9001:2015

Finished processing of heavy track rails, strings of flash butt welded rails and conductor rails. Management of manufacture of light rails, heat treated rails, special rails for turnout applications, grooved rails, coated rails, bridge and crane rails, steel sleepers, sleeper plates, fish plates and base plates. The management of associated design and development projects. Project management and consultancy services relating to provision of railway technology research and development associated with track systems and componentry, vehicle-track interaction and management systems. Shotblasting and painting of steel products.

LRQ0860859/B

PO Box 1,
Skinningrove, Saltburn-by-the-Sea
United Kingdom

ISO 9001:2015

Manufacture by hot rolling of special sections and profiles, bulb flats and structural angles. Profile burning of rolled sections and the management of profiles outside the range of Skinningrove mill. Precision machining of rolling equipment for hot and cold steel rolling mills and components for general engineering applications



CERTIFICATE SCHEDULE

**British Steel Limited
Brigg Road, Scunthorpe
North Lincolnshire
United Kingdom**

Locations

Activities

LRQ0860859/C

Whessoe Road,
Darlington, Co. Durham
United Kingdom

ISO 9001:2015

Straightening, cutting to length, profile burning and shot blasting to support Skinningrove mill

LRQ0860859/E

Teesside Steel Service Centre
and Metal Centres
Lackenby Works
Middlesbrough
Teesside
United Kingdom

ISO 9001:2015

Stockholding and processing of a range of steels and steel products.

LRQ0860859/F

Swinden Technology Centre
Moorgate Road
Rotherham
United Kingdom

ISO 9001:2015

The provision of industrial research and development services for the manufacture of steel and steel products.

Immingham Docks,
Immingham, North East Lincolnshire
United Kingdom

ISO 9001:2015

The management of wharf based loading and unloading of bulk carriers, material movement and distribution service.



CERTIFICATE SCHEDULE

**British Steel Limited
Brigg Road, Scunthorpe
North Lincolnshire
United Kingdom**

Locations

Activities

Teesside Beam Mill, Teesside
United Kingdom

ISO 9001:2015
Manufacture of hot rolled sections.

NHSS 3B (2015)
The Application of ISO 9001:2015 for Stocking and
Distribution Activities for Structural Steel Products
(Issue 1 [9001:2015], July 2016)

Scunthorpe Rail and Section Mill,
Areas 1 & 2, Brigg Road
Scunthorpe, North Lincolnshire
United Kingdom

ISO 9001:2015
Manufacture of hot rolled sections.

NHSS 3B (2015)
The Application of ISO 9001:2015 for Stocking and
Distribution Activities for Structural Steel Products
(Issue 1 [9001:2015], July 2016)

Approval
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Page 4 of 4



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