



Lloyd's Register  
LRQA

## CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**Longs Steel UK  
Brigg Road, Scunthorpe  
North Lincolnshire  
United Kingdom**

has been approved by Lloyd's Register Quality Assurance  
to the following Quality Management System Standards:

**ISO 9001:2008**

The Quality Management System is applicable to:

**Basic oxygen steelmaking, continuously cast slab, bloom and billet. Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, mast sections, special sections, bulb flats and profiles, radiused corner wide flats, joists, channels, angles, split tees and sections storage. Rolling of heavy track rails and flash butt welding of rails. Reversing mill rolled plate. Heat treatment including normalising, roller quenching and tempering of mill supplied product. Semi-finished rolled bloom, billet and narrow slab. Rolled steel rod in coil form. Sections servicing, shotblasting and painting. Manufacture and sale of metallurgical coke and associated products, sinter, blast furnace iron and slag. The management of wharf based loading and unloading of bulk carriers, material movement and distribution service. Provision of chemical analysis and mechanical testing services. Supply of non-destructive testing and metallurgical services for Longs Steel UK and Tata Steel. Provision of shipping services to Longs Steel UK and Tata Steel. Design of Rolling mill rolls and guides. Manufacture of fabrications and structural steelwork; shotblasting and painting of steel products. Manufacture and refurbishment of mechanical plant and equipment. Repair, servicing and calibration of radiation and gas detection equipment.**

Certification covered by accreditation demonstrates that compliance with the requirements of BS EN ISO 9001 has been independently assessed. This does not imply compliance with ISO 17025 or that UKAS laboratory accreditation is held.

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

Approval  
Certificate No: LRQ 0860859

Original Approval: 11 March 1987

Current Certificate: 2 August 2015

Certificate Expiry: 31 March 2017

Issued by: Lloyd's Register Quality Assurance Limited



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1 Trinity Park, Bickenhill Lane, Birmingham, B37 7ES, United Kingdom



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## CERTIFICATE SCHEDULE

### **Longs Steel UK Brigg Road, Scunthorpe North Lincolnshire United Kingdom**

#### **Head Office**

Brigg Road,  
Scunthorpe, North Lincolnshire  
United Kingdom

#### **Activities**

Head Office

#### **Locations**

Brigg Road,  
Scunthorpe, North Lincolnshire  
United Kingdom

Basic oxygen steelmaking, continuously cast slab, bloom and billet. Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, mast sections, radiused corner wide flats, joists, channels, angles, split tees and sections storage. Rolling of heavy track rails and flash butt welding of rails. Reversing mill rolled plate. Heat treatment including normalising of mill supplied product. Semi-finished rolled bloom and billet. Rolled steel rod in coil form. Sections servicing, shotblasting and painting. Manufacture and sale of metallurgical coke and associated products, sinter, blast furnace iron and slag. Provision of chemical analysis and mechanical testing services. Supply of non-destructive testing and metallurgical services for Longs Steel UK and Tata Steel. Provision of shipping services to Longs Steel UK and Tata Steel. Design of Rolling mill rolls and guides. Manufacture of fabrications and structural steelwork, shotblasting and painting of steel products.

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## CERTIFICATE SCHEDULE

### Longs Steel UK Brigg Road, Scunthorpe North Lincolnshire United Kingdom

#### Locations

LRQ0860859/A  
Scunthorpe Rail and Section Mill,  
Area 3 Brigg Road  
Scunthorpe, North Lincolnshire  
United Kingdom

LRQ0860859/B  
PO Box 1,  
Skinningrove, Saltburn-by-the-Sea  
United Kingdom

LRQ0860859/C  
Whessoe Road,  
Darlington, Co. Durham  
United Kingdom

#### Activities

Finished processing of heavy track rails, strings of flash butt welded rails and conductor rails. Management of manufacture of light rails, heat treated rails, special rails for turnout applications, grooved rails, coated rails, bridge and crane rails, steel sleepers, sleeper plates, fish plates and base plates. The management of associated design and development projects. Project management and consultancy services relating to provision of railway technology research and development associated with track systems and componentry, vehicle-track interaction and management systems.

Manufacture by hot rolling of special sections and profiles, bulb flats and structural angles. Profile burning of rolled sections and the management of profiles outside the range of Skinningrove mill. Precision machining of rolling equipment for hot and cold steel rolling mills and components for general engineering applications

Straightening, cutting to length, profile burning and shot blasting to support Skinningrove mill





## CERTIFICATE SCHEDULE

### Longs Steel UK Brigg Road, Scunthorpe North Lincolnshire United Kingdom

#### Locations

LRQ0860859/D  
Tata Steel Projects,  
Workington, Cumbria  
United Kingdom

LRQ0860859/E  
Steel Service and Metal Centres  
Lackenby Works  
Middlesborough  
Teesside  
United Kingdom

#### Activities

Project management, design and manufacture of ferrous and non-ferrous structures including associated assembly, testing, installation and commissioning. Product development and refurbishment of continuous casting machines. Refurbishment of process plant including the manufacture of associated components. Machining and associated testing of ferrous and non-ferrous castings. The design, development and production of ferrous and non-ferrous castings. Project management, design, management of manufacture, installation & commissioning of process plant & equipment for the steel & nuclear industries

Stockholding and Processing of a range of steels and steel products.

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